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CORONADO, Calif. AP - The skipper of the USS Pueblo said Thursday he had differences with his second in command over organization of the intelligence ship, but there was no personality clash.

As Cmdr. Lloyd M. Bucher testified anew before a court of inquiry, it became known that the five admirals investigating the case will move to Norfolk, Va., Friday to inspect a Pueblo sister ship, the USS Palm Beach.

The Navy said the five admirals on the court, their counsel and Bucher's counsel would arrive at Norfolk by air around 6:30 p.m. EST Friday and return late Saturday. Bucher will not accompany them.

The admirals "want to get a good working knowledge of what an intelligence ship looks like in general," a Navy spokesman said. He gave no specifics, but said newsmen will not be allowed to interview the court nor go aboard the Palm Beach.

Bucher, looking tanned and rested, was recalled to clarify certain points and to comment on testimony of other witnesses since he opened the testimony three weeks ago.

Rear Adm. Alan Bergner, court member, asked if there was any personality clash between Bucher and his executive officer, Lt. Edward Murphy Jr.

Bucher said "there was nothing that was not resolved readily by my aust making a decision...If you put it in terms of a personality clash, that's being just a little bit too harsh...A difference of opinion, but never at any time was there a personality clash per se."

This was the first indication of any differences between the two.

Bucher and several crewmen were recalled because the court was "trying to get certain questions...cleared up," the Navy said. Earlier, the Navy had said the court would not shift its focus to imprisonment of the crew until all questions concerning the capture were answered.

Bucher spent the first week of the inquiry giving a lengthy, sometimes anguished account of the capture and the 11 months he and his men spent in captivity.

Asked about Murphy, Bucher said the duties he required of Murphy were "tempered by the fact that Mr. Murphy had had limited amount of sea experience, especially from an administrative point of view..."

"Because of his limited experience I was required to give Mr. Murphy much more details, orders and instructions... I expected perhaps too much from Mr. Murphy in preparing the ship's organization."

Bucher said he was experienced in organizing a submarine crew and Murphy was "surface-ship oriented."

Bucher also said he could have steered the Pueblo from below decks, "but with great difficulty," to avoid casualties if he had fled North Korean gunfire.

And he said he couldn't drill his crew extensively because it would have interfered with intelligence gathering. Some crewmen have said they weren't drilled in destroying secret material.

Bucher said the emergency steering was "not something I could set up within five minutes. He estimated it would have taken him one hour to prepare for emergency steering "under the best of conditions."

Rear Adm. R.R. Pratt asked Bucher about apparent contradictions between his earlier testimony and statements from Signalman I.C. Wendell Leach of Houston, Tex., who told the court he did not recall Bucher ordering flags to say, "I am in international waters," when North Korean vessels approached.

"Leach is confused about it. I am positive about it because I was writing these things down," Bucher said.

"When was the last time you had general drills prior to Jan. 23?" asked Rear Adm. Edward E. Grimm, referring to the day the Pueblo was captured.

"They were held en route when the weather permitted," Bucher said, "but a whole ship evolution (drill) would have interrupted for that period the collection of intelligence and we were tasked with keeping our antennas and our operation going."

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